



DRIVE HUB INSTALL INSTRUCTIONS

AUTO VERDI AB

Steen Skodborg & Pär Näs

Nissvägen 4

SE-785 61 Djurås

Sweden

Ph: +46 241 10252

E-mail: steen@autoverdi.com

Step 1: The hole in the oil pump pulley needs to be 1 inch plus minus .001”

Step 2: Make sure the drive hub is clean from oil on the pulley and the drive shaft surfaces.

Step 3: The pulley hole also needs to be clean and dry from oil.

Step 4: Apply a thin coat of oil inside the drive hub but only on the conical surfaces.

Step 5: Assemble the drive hub as it was delivered with the 10-24 allen screws finger tight.

Step 6: Slide the pulley onto the drive hub with the flange in front.

Step 7: Clean the drive shaft before sliding the drive hub and the pulley assembly onto it.

Step 8: Line up the oil pump pulley with the crank pulley by sliding the unit on the shaft.

Step 9: When lined up, torque the 10-24 allen screws to 75 inch lbs in a crisscross pattern.

Step 10: After engine warm up or preheating the pulley, **RETIGHTEN** the screws to 75 inch lbs. **IMPORTANT!**

Step 11: Taking the drive hub apart is done by taking out all the screws and put them into the threaded holes on the flange. Tighten the screws crisscross until the drive hub pops apart.